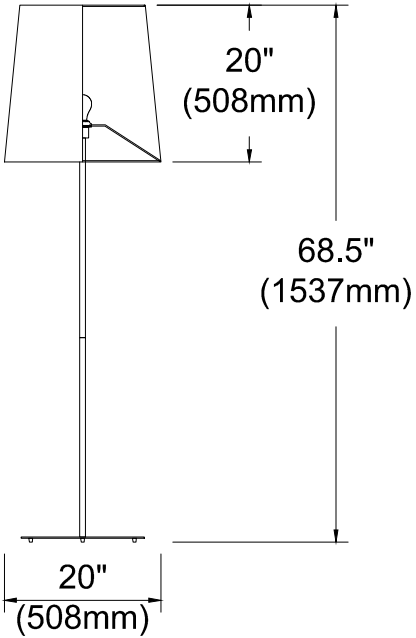MM681F